

Synthesis and Structure of [1]Borametallophenes of Titanium, Zirconium, and Hafnium

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Various [1]borametallophenes of all the group IV metals were obtained in high yield by a very efficient multistep, one-pot synthesis. By this method not only the biscyclopentadienyl and diindenyl complexes $[(R_2NB(\eta^5-C_5H_4)_2)MCl_2]$ ($M = Zr$, $R = Me$, $SiMe_3$, **4a**, **b**; $M = Hf$, $R = SiMe_3$, **5**) and $[(Me_3Si)_2NB(\eta^5-C_9H_6)_2)MCl_2]$ ($M = Ti$, **6**; $M = Zr$, **7**) were obtained, but also complexes with two different

η^5 -coordinated ligands such as $[(iPr_2NB(\eta^5-C_5H_4)(\eta^5-C_9H_6))MCl_2]$ ($M = Zr$, **8**; $M = Hf$, **9**). Some of compounds **4–9** were chosen to investigate their catalytic properties with respect to Ziegler-Natta-type polymerisation of olefins, and proved to be highly efficient for the preparation of polyethylene.

Introduction

In the course of our investigations on both strained^[1a,1b] and unstrained^[2a,2b] [1]borametallophenes, we recently reported the first [1]boratitanocenophanes, which were obtained in high yields from a convenient one-pot synthesis. Metallocenophanes of group IV elements are of special interest due to their remarkable qualities as highly active Ziegler-Natta-type catalysts for olefin polymerisation.^[3] Such catalytic processes could be accelerated by a bridging Lewis acidic centre such as boron.^[4] Structurally authenticated boron-bridged metallocenophanes of group IV metals are restricted to a very few examples, including $[(Me_2S)PhB(\eta^5-C_5H_4)_2)ZrCl_2]$ (**1**) which has a four-coordinate boron atom in the bridge.^[5] During the preparation of this paper, further zirconium complexes with three- and four-coordinate boron atoms $[(iPr_2NB(\eta^5-C_5H_4)_2)ZrCl_2]$ (**2a**), $[(iPr_2NB(\eta^5-C_9H_6)_2)ZrCl_2]$ (**2b**), $[(L)PhB(\eta^5-C_9H_6)_2)ZrCl_2]$ ($L = PMe_3$, thf , OEt_2 ; **2c**), obtained by an analogous method to that described for the synthesis of $[(Me_3Si)_2NB(\eta^5-C_5H_4)_2)TiCl_2]$,^[2a,2b] were reported by Ashe and Reetz.^[6a,6b]

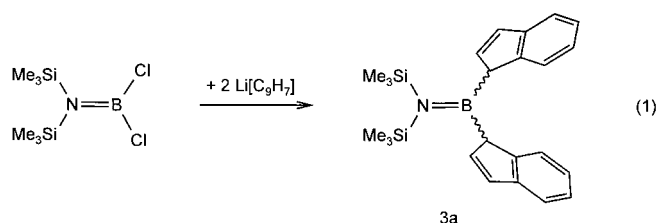
In the present paper we report on the synthesis, structure and catalytic properties of several [1]borametallophenes of Ti, Zr, and Hf, which were obtained by convenient reactions in high yields.

Results and Discussion

Synthesis and Structure of $(Me_3Si)_2NB(C_9H_7)_2$ (**3a**, **b**)

As already reported for $(Me_3Si)_2NB(C_5H_5)_2$ ^[2a] the corresponding diindenylborane $(Me_3Si)_2NB(C_9H_7)_2$ (**3a**) is obtained in almost quantitative yields as a colourless solid

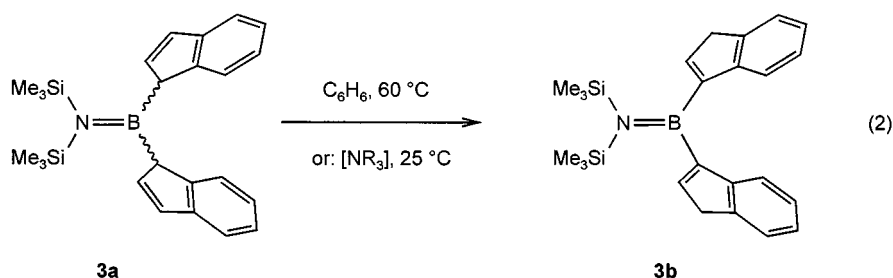
from the reaction of $(Me_3Si)_2NBCl_2$ with $Li[C_9H_7]$ according to Equation 1.



The 1-indenyl isomer **3a**, in which boron is bound to a saturated carbon atom and thus adopts an allylic position, represents the kinetically controlled product of this reaction. A quantitative rearrangement yielding the thermodynamically more stable vinylic isomer **3b** is achieved by either heating **3a** for 2 h to 60 °C in benzene or by treating **3a** with catalytic amounts of NEt_3 in benzene at room temperature (Equation 2). The spectroscopic data of **3a**, **b**, such as the distinct low-field shift in the ^{11}B NMR spectrum for the allylic isomer with respect to the vinylic isomer [$\delta = 57.6$ (**3a**) and 50.6 (**3b**)], resemble those of corresponding diindenyl(organyl)boranes,^[6b] diorganyl(indenyl)boranes^[7a,b] and 1,2-diindenyl diboranes(**4**),^[8] which were reported very recently to undergo the same type of rearrangement. Compound **3a**, with two stereocentres, is expected to form a mixture of a C_2 -symmetrical *rac* and a C_s -symmetrical *meso* isomer. The presence of both isomers is evident from the double set of signals in the ^{13}C NMR spectra.

Single crystals of **3b** suitable for an X-ray structure analysis were obtained from hexane at $-30^\circ C$. The compound crystallises in the monoclinic space group $C2/c$ and the molecule adopts almost C_2 symmetry in the solid state (Figure 1). Both the boron and nitrogen atoms are in a trigonal-planar environment, and due to the steric demand of the bulky Me_3Si groups, the $Si1-N-Si2$ plane is twisted with respect to the $C11-B-C21$ plane. The corresponding torsion angles are -51.28° ($Si1-N-B-C21$) and -50.73° ($Si2-N-B-C11$). Hence, together with an extended $B-N$

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bond length of 144.3(5) pm a less effective backbonding from nitrogen to boron can be assumed. Both B–C and C–C bond lengths are in the expected range and resemble the data known for the corresponding 1,2-diindenylidiborane(4) derivative.^[8]

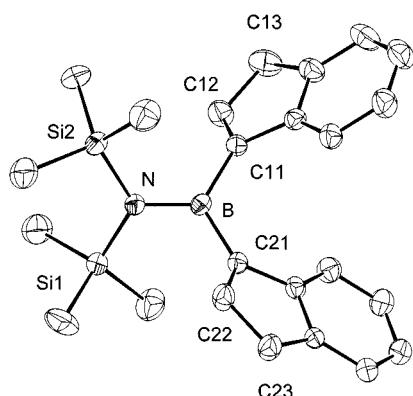


Figure 1. Structure of **3b** in the crystal (ellipsoids at 30% probability); selected distances (pm) and angles ($^\circ$): B–N 144.3(5), B–C11 157.5(5), C11–C12 133.8(6), C12–C13 150.3(5); Si1–N–B 118.3(3); N–B–C11 120.1(4), C11–B–C21 118.9(3)

Synthesis and Structure of the [1]Borametallophenanes

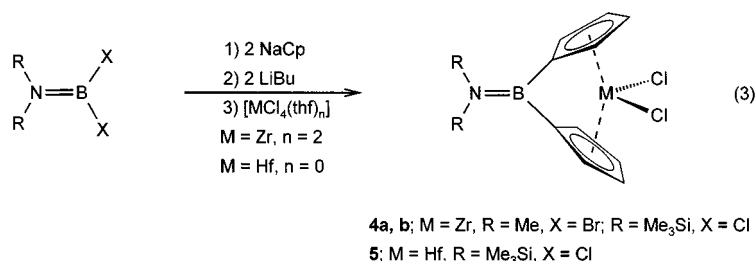
In analogy to the synthesis of $[(\text{SiMe}_3)_2\text{NB}(\eta^5\text{-C}_5\text{H}_4)_2\text{TiCl}_2]$ ^[2a,2b] the [1]borametallophenanes $[\{\text{R}_2\text{NB}(\eta^5\text{-C}_5\text{H}_4)_2\}\text{MCl}_2]$ (M = Zr, R = Me, SiMe₃, **4a**, **b**; M = Hf, R = SiMe₃, **5**) were obtained in three-step, one-pot syntheses according to Equation 3.^[2b] In the case of **4a** the dibromoborane Me₂NBBr₂ served as starting material, whereas **4b** and **5** were obtained from the dichloro derivative (Me₃Si)₂NBCl₂. Although being sterically rather demanding, the latter aminodihaloborane is known to undergo substitutions of both chloride ligands more easily than the much smaller Me₂NBCl₂.^[9a,9b] This is due to the

electron-withdrawing effect of the silyl ligands, which enhances the electrophilicity of the boron centre. All products were isolated as yellow crystalline solids in high yields (**4a**, 91%; **4b**, 96%; **5**, 85%). These zirconium and hafnium complexes are readily soluble in CH₂Cl₂ and proved to be more stable towards decomposition in solution than the corresponding titanium derivative $[(\text{SiMe}_3)_2\text{NB}(\eta^5\text{-C}_5\text{H}_4)_2\text{-TiCl}_2]$.^[2a]

The structure of **4a**, **b** and **5** in solution was derived from multinuclear NMR spectra, showing the expected two pseudo triplets in the ¹H NMR spectra for the AA'BB' spin system of the cyclopentadienyl protons at δ = 5.28, 6.62 (**4a**), 5.16, 6.61 (**4b**), and 5.54, 6.68 (**5**). The resonances in the ¹¹B NMR spectrum of **4b** and **5** at about δ = 47 resemble the signal of the uncoordinated ligand^[2a] and show the expected low-field shift with respect to the signal of the dimethylamino derivative **4a** at δ = 38.7.

Suitable single crystals of **4a** were obtained by recrystallisation from a 70:30 mixture of CH₂Cl₂ and Et₂O at -30°C . The compound crystallises in the space group $P2_1/n$, and the molecule exhibits a slight deviation from the C_{2v} symmetry, which was assumed from its structure in solution (Figure 2), which was assumed from its structure in solution (Figure 2). The B–N distance was found to be 138.4(4) pm, thus indicating a B–N double bond. As expected the two cyclopentadienyl ligands adopt an eclipsed orientation, and the geometry of **4a** is very similar to that of $[(\text{SiMe}_3)_2\text{NB}(\eta^5\text{-C}_5\text{H}_4)_2\text{TiCl}_2]$,^[2a] and to the corresponding zirconium complex $[(\text{Pr}_2\text{NB}(\eta^5\text{-C}_5\text{H}_4)_2)\text{ZrCl}_2]$ (**2a**), the structure of which was described very recently.^[6a]

The boron-bridged diindenyl complexes $[(\text{Me}_3\text{Si})_2\text{NB}(\eta^5\text{-C}_9\text{H}_6)_2\text{MCl}_2]$ (M = Ti, **6**; M = Zr, **7**) were obtained according to the procedures described in Equations 4a and 4b. (Me₃Si)₂NBCl₂ was treated with two equivalents of Li[C₉H₇] in hexane, LiCl was removed by filtration, and after addition of Et₂O, the filtrate was treated with two equivalents of BuLi. The obtained slurry was subsequently reacted with [TiCl₃(thf)₃] or [ZrCl₄(thf)₂] at low tempera-



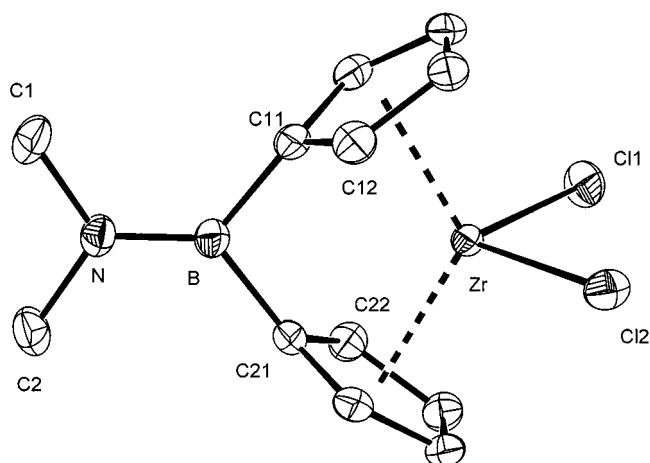


Figure 2. Structure of **4a** in the crystal (ellipsoids at 30% probability); selected distances (pm) and angles (°): Zr–Cl1 242.92(8), Zr–Cl2 245.79(9), B–N 138.4(4); Cl1–Zr–Cl2 100.87(3), C11–B–C21 105.9(3), C11–B–N 127.5(3), C21–B–N 126.5(3)

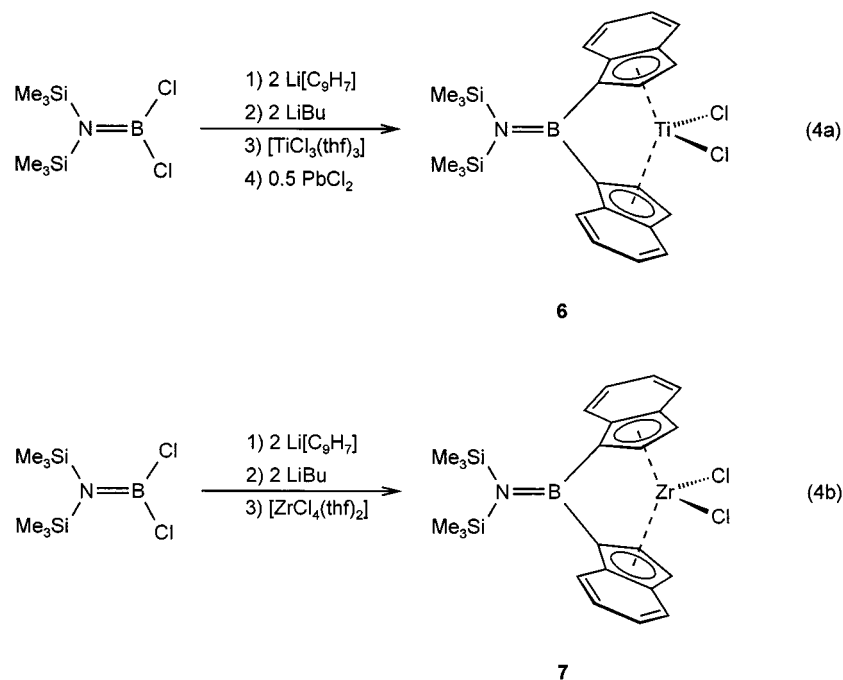
tures. In the case of the titanium complex **6** the intermediate Ti^{III} species was oxidised with PbCl_2 .^[10] The two complexes were isolated as dark red or orange crystalline materials, respectively, in yields of 71% (**6**) and 82% (**7**) and their constitutions in solution deduced from multinuclear NMR spectra. Although the general formation of a mixture of both *rac* (C_2 symmetry) and *meso* (C_s symmetry) isomers was reported for related element-bridged diindenyl complexes,^[6a,6b,11] single sets of signals in the ^{13}C NMR spectra of **6** and **7** reveal the presence of only one isomer in our case. After reaction of **7** with two equivalents of LiMe , the corresponding complex $[\{(\text{Me}_3\text{Si}_2)\text{NB}(\eta^5\text{-C}_9\text{H}_6)_2\}\text{ZrMe}_2]$ was obtained,^[12] and a single resonance for both metal-coordinated methyl groups in the NMR spectra indicates the presence of the *rac* isomer. This is further demonstrated by

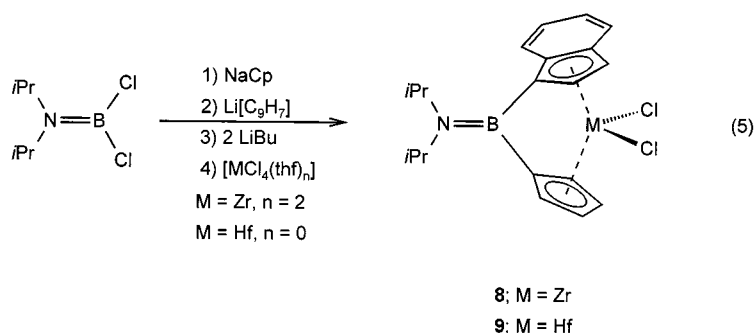
the formation of predominantly isotactic polypropylene (M.p. 116°C , triad ratio mm/mr/rr = 86:7:7 determined by ^{13}C NMR spectroscopy^[13]) from **7** as a catalyst for the polymerisation of propene.

The preparation of [1]borametallophenes by the present method can be extended to the corresponding boron-bridged complexes with two different η^5 -coordinated ligands, which have not previously been reported. This is demonstrated by the synthesis of $[\{i\text{Pr}_2\text{NB}(\eta^5\text{-C}_5\text{H}_4)(\eta^5\text{-C}_9\text{H}_6)\}\text{MCl}_2]$ ($\text{M} = \text{Zr}$, **8**; $\text{M} = \text{Hf}$, **9**) according to Equation 5. Stepwise treatment of $i\text{Pr}_2\text{NBCl}_2$ with $\text{Na}[\text{C}_5\text{H}_5]$ and $\text{Li}[\text{C}_9\text{H}_7]$, subsequent reaction with two equivalents of BuLi , and addition of $[\text{MCl}_4(\text{thf})_n]$ ($\text{M} = \text{Zr}$, $n = 2$; $\text{M} = \text{Hf}$, $n = 0$) afforded the mixed [1]borametallophenes **8**, **9** in 82% and 74% yield, respectively, as orange, crystalline solids. The spectroscopic data of both compounds, such as the ^{11}B NMR signals at about $\delta = 40$, together with the expected patterns for η^5 -cyclopentadienyl and η^5 -indenyl ligands in the ^1H and ^{13}C NMR spectra prove their constitution in solution. A restricted rotation with respect to the boron–nitrogen double bond is indicated by double sets of signals for the isopropyl groups in both the ^1H and ^{13}C NMR spectra.

Conclusion

The synthetic method described in this paper and previously reported for $[\{(\text{Me}_3\text{Si})_2\text{NB}(\eta^5\text{-C}_5\text{H}_4)_2\}\text{TiCl}_2]$ provides a convenient and general route to group IV [1]borametallophenes showing either η^5 -cyclopentadienyl or η^5 -indenyl ligands such as $[\{R_2\text{NB}(\eta^5\text{-C}_5\text{H}_4)_2\}\text{MCl}_2]$ ($\text{M} = \text{Zr}$, $\text{R} = \text{Me}$, SiMe_3 , **4a**, **b**; $\text{M} = \text{Hf}$, $\text{R} = \text{SiMe}_3$, **5**) and $[\{(\text{Me}_3\text{Si}_2)\text{NB}(\eta^5\text{-C}_9\text{H}_6)_2\}\text{MCl}_2]$ ($\text{M} = \text{Ti}$, **6**; $\text{M} = \text{Zr}$, **7**). The novel complexes $[\{i\text{Pr}_2\text{NB}(\eta^5\text{-C}_5\text{H}_4)(\eta^5\text{-C}_9\text{H}_6)\}\text{MCl}_2]$





(M = Zr, **8**; M = Hf, **9**) showing two different η^5 -coordinated ligands are obtained in a similar manner. Further studies will focus on the catalytic properties of these [1]Borametallophenes. Preliminary investigations have already shown them to be highly efficient catalysts for the Ziegler-Natta-type polymerisation of olefins, showing, for example, activities of 5258 kg PE·mol[catalyst]^{−1}h^{−1} (**6**) and 8905 kg PE·mol[catalyst]^{−1}h^{−1} (**4a**)

Experimental Section

All manipulations were carried out under a dry nitrogen atmosphere with common Schlenk techniques. Solvents and reagents were dried by standard procedures, distilled, and stored under nitrogen over molecular sieves. (Me₃Si)₂NBCl₂,^[14] iPr₂NBCl₂,^[15] Na[C₅H₅],^[16] [ZrCl₄(thf)₂],^[17] [TiCl₃(thf)₃]^[17] and Me₂NBBR₂^[18] were obtained according to literature procedures. NMR: Varian Unity 500 at 499.843 MHz (¹H, internal standard TMS), 150.364 MHz (¹¹B, BF₃·OEt₂ in C₆D₆ as external standard), 125.639 MHz (¹³C{¹H}, APT, internal standard TMS); all NMR spectra were recorded in CD₂Cl₂ as solvent unless otherwise stated. Mass spectra were recorded on a Finnigan MAT 95 (70 eV) and elemental analyses (C, H, N) were obtained from a Carlo-Erba elemental analyzer, model 1106.

(Me₃Si)₂NB(1-C₉H₇)₂ (3a): Li[C₉H₇] (7.38 g, 60.41 mmol) was suspended in 100 mL hexane, and a solution of (Me₃Si)₂NBCl₂ (7.31 g, 30.20 mmol) in 20 mL hexane was added at 0°C. The yellow suspension was allowed to warm to ambient temperature and stirred for 2 h. All volatiles were removed in high vacuum, and the remaining solid was extracted with 50 mL of hexane. After filtration **3a** was obtained as a white crystalline solid by cooling to −30°C (11.64 g, 96%). – ¹H NMR (C₆D₆): δ = 0.24 (s, 18 H, SiMe₃), 3.61 (m, 2 H, B–CH_{ind}), 6.06–7.43 (m, 12 H, CH_{ind}) – ¹¹B NMR: δ = 57.6 (s). – ¹³C NMR: δ = 3.75 (isomer 1), 4.83 (isomer 2) (SiMe₃), 54.8 (br, B–C_{ind}), 120.8 (1), 121.0 (2), 123.6 (1), 123.9 (2), 124.8 (1), 125.4 (2), 125.9 (1), 126.4 (2), 131.3 (1), 131.9 (2), 135.0 (1), 136.3 (2) (CH_{ind}), 144.1 (1), 144.3 (2), 146.3 (1), 146.7 (2) (C_{ind}). – MS; *m/z* (%): 401 (90) [M⁺], 386 (25) [M⁺ – Me], 286 (40) [M⁺ – ind]. – C₂₄H₃₂BNSi₂ (401.51): calcd. C 71.80, H 8.03, N 3.49; found C 71.69, H 8.21, N 3.25.

(Me₃Si)₂NB(3-C₉H₇)₂ (3b): Compound **3b** was quantitatively obtained by a) refluxing a solution of **3a** (2.00 g, 4.98 mmol) in 50 mL benzene for 3 h, or by b) treatment of **3a** (1.50 g, 3.74 mmol) with a catalytic amount of NEt₃ (0.1 mL) in 40 mL benzene for 2 h at ambient temperature. Suitable single crystals of **3b** were obtained by recrystallisation from hexane at −30°C. – ¹H NMR (C₆D₆): δ = 0.23 (s, 18 H, SiMe₃), 3.22 (m, 4 H, CH_{2ind}), 6.70–7.29 (m, 10 H, CH_{ind}) – ¹¹B NMR: δ = 50.6 (s). – ¹³C NMR: δ = 4.66

(SiMe₃), 40.18 (CH_{2ind}), 122.97, 123.78, 124.74, 126.42, 128.29, 142.70, 144.29 (C_{ind}).

[{Me₂NB(η⁵-C₅H₄)₂}ZrCl₂] (4a**):** Na[C₅H₅] (1.69 g, 19.20 mmol) was suspended in 40 mL hexane and a solution of Me₂NBBR₂ (2.05 g, 9.55 mmol) in 10 mL hexane was added dropwise at 0°C. After warming to ambient temperature, the yellow suspension was stirred for 2 h. NaBr was removed by filtration, and the residue was washed with 15 mL of diethyl ether. The filtrate was cooled to 0°C and 13.00 mL (20.80 mmol) of 1.6 M BuLi in hexane was slowly added. A white precipitate was formed immediately, the suspension was allowed to come to ambient temperature and stirred for 16 h. The yellow suspension was cooled to −70°C and [ZrCl₄(thf)₂] (3.62 g, 9.60 mmol) and 15 mL of diethyl ether was added. After warming to ambient temperature and stirring for an additional 2 h, the yellow suspension was filtered. The filtrate was stored overnight at −30°C to yield **4a** as a yellow, crystalline solid (3.02 g, 91%). – ¹H NMR ([D₈]toluene): δ = 2.49 (s, 6 H, NMe₂), 5.28 (m, 4 H, C₅H₄), 6.62 (m, 4 H, C₅H₄). – ¹¹B NMR: δ = 38.7 (s). – ¹³C NMR: δ = 39.43 (NMe₂), 111.58, 125.69 (C₅H₄), 137.52 (C_{ipso}). – MS; *m/z* (%): 345 (60) [M⁺], 330 (5) [M⁺ – Me], 301 (20) [M⁺ – NMe₂]. – C₁₂H₁₄BCl₂NZr (345.19): calcd. C 41.75, H 4.09, N 4.06; found C 41.45, H 3.80, N 3.87.

[{(Me₃Si)₂NB(η⁵-C₅H₄)₂}ZrCl₂] (4b**):** As described for **4a** Na[C₅H₅] (1.94 g, 22.00 mmol) was treated with (Me₃Si)₂NBCl₂ (2.66 g, 11.00 mmol) and subsequently with 1.6 M BuLi (13.75 mL, 22.00 mmol) and [ZrCl₄(thf)₂] (4.15 g, 11.00 mmol). Compound **4b** was obtained as a yellow crystalline material (4.87 g, 96%). – ¹H NMR (C₆D₆): δ = 0.11 (s, 18 H, SiMe₃), 5.16 (m, 4 H, C₅H₄), 6.61 (m, 4 H, C₅H₄). – ¹¹B NMR: δ = 47.4 (s). – ¹³C NMR: δ = 5.05 (SiMe₃), 109.63, 124.95 (C₅H₄). – MS; *m/z* (%): 461 (100) [M⁺], 446 (50) [M⁺ – Me], 315 (45) [M⁺ – 2(SiMe₃)₂]. – C₁₆H₂₆BCl₂NSi₂Zr (461.50): calcd. C 41.64, H 5.68, N 3.04; found C 41.50, H 5.80, N 3.09.

[{(Me₃Si)₂NB(η⁵-C₅H₄)₂}HfCl₂] (5**):** As described for **4a** Na[C₅H₅] (1.96 g, 22.23 mmol) was treated with (Me₃Si)₂NBCl₂ (2.69 g, 11.10 mmol) and subsequently with 1.6 M BuLi (13.94 mL, 22.30 mmol) and HfCl₄ (3.56 g, 11.10 mmol). Compound **5** was obtained as a yellow crystalline material (5.18 g, 85%). – ¹H NMR (CD₂Cl₂): δ = 0.30 (s, 18 H, SiMe₃), 5.54 (m, 4 H, C₅H₄), 6.68 (m, 4 H, C₅H₄). – ¹¹B NMR: δ = 46.7 (s). – ¹³C NMR: δ = 4.91 (SiMe₃), 108.38, 123.96 (C₅H₄), 140.09 (C_{ipso}). – MS; *m/z* (%): 549 (35) [M⁺], 534 (50) [M⁺ – Me], 441 (20) [M⁺ – SiMe₃ – Cl]. – C₁₆H₂₆BCl₂HfNSi₂ (548.77): calcd. C 35.02, H 4.78, N 2.55; found C 34.78, H 4.81, N 2.45.

[{(Me₃Si)₂NB(η⁵-C₉H₆)₂}TiCl₂] (6**):** Li[C₉H₇] (3.48 g, 28.50 mmol) was suspended in 40 mL hexane and a solution of (Me₃Si)₂NBCl₂ (3.44 g, 14.20 mmol) in 20 mL hexane was added dropwise at 0°C. After warming to ambient temperature, the yellow suspension was

stirred for 2 h. LiCl was removed by filtration and the residue washed with 15 mL of diethyl ether. The filtrate was cooled to 0°C and 17.81 mL (28.50 mmol) 1.6 M BuLi in hexane was slowly added. A white precipitate was formed immediately, the suspension was allowed to come to ambient temperature and stirred for 16 h. The orange suspension was cooled to –100°C and [TiCl₃(thf)₃] (5.26 g, 14.20 mmol) was added. Whilst warming to ambient temperature the colour changed to dark violet. The suspension was stirred for 2 h and then treated with PbCl₂ (1.97 g, 7.10 mmol). After stirring for 16 h, all volatiles were removed in high vacuum, the remaining solid was extracted with 40 mL of CH₂Cl₂, and filtered. The filtrate was stored overnight at –30°C to yield **6** as a dark violet, crystalline solid (5.23 g, 71%). – ¹H NMR (CD₂Cl₂): δ = 0.29 (s, 18 H, SiMe₃), 6.84–7.52 (m, 12 H, CH_{ind}). – ¹¹B NMR: δ = 48.6 (s). – ¹³C NMR: δ = 4.81 (SiMe₃), 115.83, 123.52, 124.82, 126.40, 127.62, 129.51 (CH_{ind}). – MS; *m/z* (%): 518 (10) [M⁺], 503 (25) [M⁺ – Me], 468 (50) [M⁺ – Me – Cl], – C₂₄H₃₀BCl₂NSi₂Ti (518.30): calcd. C 55.62, H 5.83, N 2.70; found C 55.31, H 5.76, N 2.58.

[{(Me₃Si)₂NB(η⁵-C₉H₆)₂}ZrCl₂] (7): As described for **4a** Li[C₉H₇] (2.76 g, 22.60 mmol) was treated with (Me₃Si)₂NBCl₂ (2.74 g, 11.30 mmol) and subsequently with 1.6 M BuLi (14.13 mL, 22.60 mmol) and [ZrCl₄(thf)₂] (4.26 g, 11.30 mmol). Compound **7** was obtained as an orange crystalline material (5.20 g, 82%). – ¹H NMR (CD₂Cl₂): δ = 0.37 (s, 18 H, SiMe₃), 6.71–7.53 (m, 12 H, CH_{ind}). – ¹¹B NMR: δ = 48.5 (s). – ¹³C NMR: δ = 5.18 (SiMe₃), 112.81, 113.32, 123.90, 125.94, 126.80, 127.54 (CH_{ind}). – MS; *m/z* (%): 561 (35) [M⁺], 546 (5) [M⁺ – Me], 399 (40) [M⁺ – Zr – 2Cl], 285 (100) [M⁺ – Zr – C₉H₆ – 2Cl]. C₂₄H₃₀BCl₂NSi₂Zr (561.62): calcd. C 51.33, H 5.38, N 2.49; found C 51.02, H 5.45, N 2.28.

[{iPr₂NB(η⁵-C₅H₄)(η⁵-C₉H₆)}ZrCl₂] (8): Na[C₅H₅] (1.51 g, 17.20 mmol) was suspended in 40 mL hexane and a solution of *i*Pr₂NBCl₂ (3.13 g, 17.20 mmol) in 5 mL hexane was added dropwise at 0°C. After warming to ambient temperature, the suspension was stirred for 2 h. NaCl was removed by filtration, the residue was washed with 5 mL hexane and the filtrate added dropwise to a suspension of Li[C₉H₇] (2.10 g, 17.20 mmol) in 20 mL hexane at 0°C. After stirring for 4 h at ambient temperature the LiCl was removed by filtration, washed with 5 mL hexane, and 10 mL of diethyl ether was added to the filtrate. The filtrate was cooled to 0°C and 21.50 mL (34.40 mmol) 1.6 M BuLi in hexane was added slowly. A white precipitate was formed immediately, the suspension was allowed to come to ambient temperature and stirred for 16 h. The suspension was cooled to –70°C and [ZrCl₄(thf)₂] (6.49 g, 17.20 mmol) was added. After warming to ambient temperature and stirring for an additional 4 h, the orange suspension was filtered, evaporated to dryness, and the remaining solid was extracted with 30 mL CH₂Cl₂. After filtration compound **8** was obtained as an orange crystalline solid at –30°C (6.37 g, 82%). – ¹H NMR (CD₂Cl₂): δ = 1.18 (d, 6 H, Me), 1.39 (d, 6 H, Me), 3.50 (m, 1 H, CHMe₂), 4.08 (m, 1 H, CHMe₂), 6.21 (m, 1 H, CH_{ind}), 6.53 (m, 1 H, CH_{ind}), 6.46, 6.71 (2m, 4 H, C₅H₄), 7.28 (m, 2 H, CH_{ind}), 7.60 (m, 2 H, CH_{ind}). – ¹¹B NMR: δ = 40.0 (s). – ¹³C NMR: δ = 23.42, 26.16 (Me), 40.07, 44.34 (CHMe₂), 116.23, 122.09, 122.96, 125.10 (C₅H₄), 126.19, 126.74, 127.65, 127.90, 133.61, 134.28 (CH_{ind}). – MS; *m/z* (%): 451 (5) [M⁺], 436 (20) [M⁺ – Me], 115 (100) [C₉H₆⁺]. – C₂₀H₂₄BCl₂NZr (451.36): calcd. C 53.22, H 5.36, N 3.10; found C 52.97, H 5.44, N 2.91.

[{iPr₂NB(η⁵-C₅H₄)(η⁵-C₉H₆)}HfCl₂] (9): As described for **8** Na[C₅H₅] (0.30 g, 3.41 mmol) and Li[C₉H₇] (0.42 g, 3.41 mmol) were treated with *i*Pr₂NBCl₂ (0.62 g, 3.41 mmol) and subsequently 1.6 M BuLi with (4.26 mL, 6.82 mmol) in hexane and HfCl₄ (1.09 g,

3.41 mmol). Compound **9** was obtained as an orange, crystalline solid (1.36 g, 74%). – ¹H NMR (CD₂Cl₂): δ = 1.18 (d, 6 H, Me), 1.40 (d, 6 H, Me), 3.51 (m, 1 H, CHMe₂), 4.06 (m, 1 H, CHMe₂), 6.05, (m, 2 H, C₅H₄) 6.36 (m, 1 H, CH_{ind}), 6.48 (m, 2 H, C₅H₄), 6.55 (m, 1 H, CH_{ind}), 7.28 (m, 2 H, CH_{ind}), 7.61 (m, 2 H, CH_{ind}). – ¹¹B NMR: δ = 39.6 (s). – ¹³C NMR: δ = 22.40, 25.56 (Me), 39.47, 46.34 (CHMe₂), 117.63, 121.19, 121.86, 124.00 (C₅H₄), 124.89, 125.64, 126.40, 126.60, 132.21, 134.18 (CH_{ind}). – MS; *m/z* (%): 539 (15) [M⁺], 524 (40) [M⁺ – Me], 504 (25) [M⁺ – Cl], 115 (100) [C₉H₆⁺]. – C₂₀H₂₄BCl₂HfN (538.63): calcd. C 44.60, H 4.49, N 2.60; found C 43.95, H 4.44, N 2.31.

X-ray Structure Determination of 3b: C₂₄H₃₂BNSi₂; formula mass 401.51 g·mol^{–1}, monoclinic spacegroup *C2/c* (No. 15); *a* = 33.283(6), *b* = 7.069(2), *c* = 23.734(5) Å, β = 120.08(3)°, *V* = 4832(5) Å³, *Z* = 8, ρ_{calcd} = 1.10 g·cm^{–3}, μ_{Lin} = 1.38 mm^{–1}. ENRAF-Nonius CAD4 diffractometer; CuK_α-radiation (λ = 1.54184 Å); graphite monochromator. Data collection at 293 K on a colourless crystal of about 0.44 × 0.22 × 0.16 mm³ using ω scans in the diffraction range 3 < 2θ < 65° yielded 8368 reflections. The data were corrected for Lorentz and polarization effects, and a numerical absorption correction by Gaussian integration^[19] (min. trans. 0.669, max. trans. 0.817) was applied. After merging symmetry-equivalent data 4159 unique reflections remained for structure solution by direct methods^[20] and subsequent Fourier difference syntheses. Least-squares refinement on structure factors^[21] was performed with anisotropic displacement parameters for all non-hydrogen atoms and hydrogen atoms in calculated positions {C–H = 0.98 Å, U_{iso}(H) = 1.3 U_{eq}(C)}. Convergence was obtained for 253 variables, 2382 unique observations with *I* > 1.0 σ(*I*) and *R* = 0.064, *R*_w = 0.069, GOF = 1.145. A final difference Fourier map showed fluctuations of less than 0.65 eÅ^{–3}.

X-ray Structure Determination of 4a: C₁₂H₁₄BCl₂NZr; formula mass 345.19 g·mol^{–1}, monoclinic spacegroup *P2₁/n* (No. 14); *a* = 11.532(3), *b* = 10.099(4), *c* = 12.179(4) Å, β = 104.70(2)°, *V* = 1372(1) Å³, *Z* = 4, ρ_{calcd} = 1.67 g·cm^{–3}, μ_{Lin} = 2.67 mm^{–1}. ENRAF-Nonius CAD4 diffractometer; AgK_α-radiation (λ = 0.56087 Å); graphite monochromator. Data collection at 293 K on a colourless rod of about 0.40 × 0.20 × 0.15 mm³ using ω–2θ scans in the diffraction range 1 < θ < 24° resulted in 9114 reflections. The data were corrected for Lorentz and polarization effects. After merging symmetry-equivalent data 4368 unique reflections remained for structure solution by direct methods;^[20] the structure model was completed by Fourier difference syntheses. Least-squares refinement on structure factors^[21] was performed with anisotropic displacement parameters for all non-hydrogen atoms and hydrogen atoms in calculated positions {C–H = 0.98 Å, U_{iso}(H) = 1.3 U_{eq}(C)}. Convergence was obtained for 168 variables, 3408 observed data with *I* > 1.0 σ(*I*) and *R* = 0.041, *R*_w = 0.039, GOF = 0.964. A final difference Fourier map showed fluctuations of less than 0.96 eÅ^{–3}.

Crystallographic data (excluding structure factors) for the structures reported in this paper have been deposited with the Cambridge Crystallographic Data Centre as supplementary publication nos. CCDC-127944 (**3b**) and CCDC-127945 (**4a**). Copies of the data can be obtained free of charge on application to CCDC, 12 Union Road, Cambridge CB2 1EZ, UK [Fax: (internat.) +1223/336–033; E-mail: deposit@ccdc.cam.ac.uk].

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